

job work
CNC and conventional



job work

Over the years, our manufacturing depth has ever been increasing, therefore we are happy to offer job work capacities - even for small lot sizes - as per the below:

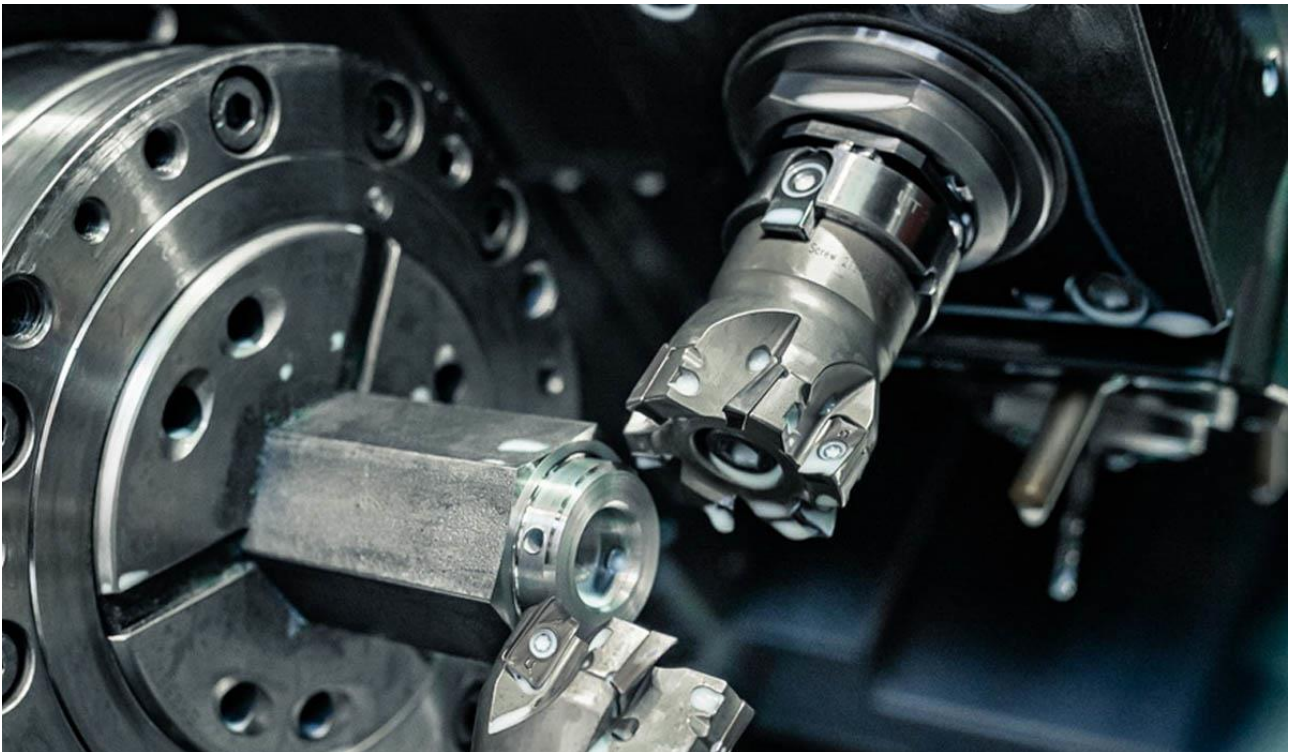
CNC turning

on twin-spindle turning centre with 3 revolvers and power-driven tools

materials: steel / stainless steel / aluminium / castings

maximum workpiece diameter in combination with 3-meter bar feeder: 60 mm
special diameters on request

tolerance: up to 0,02 mm



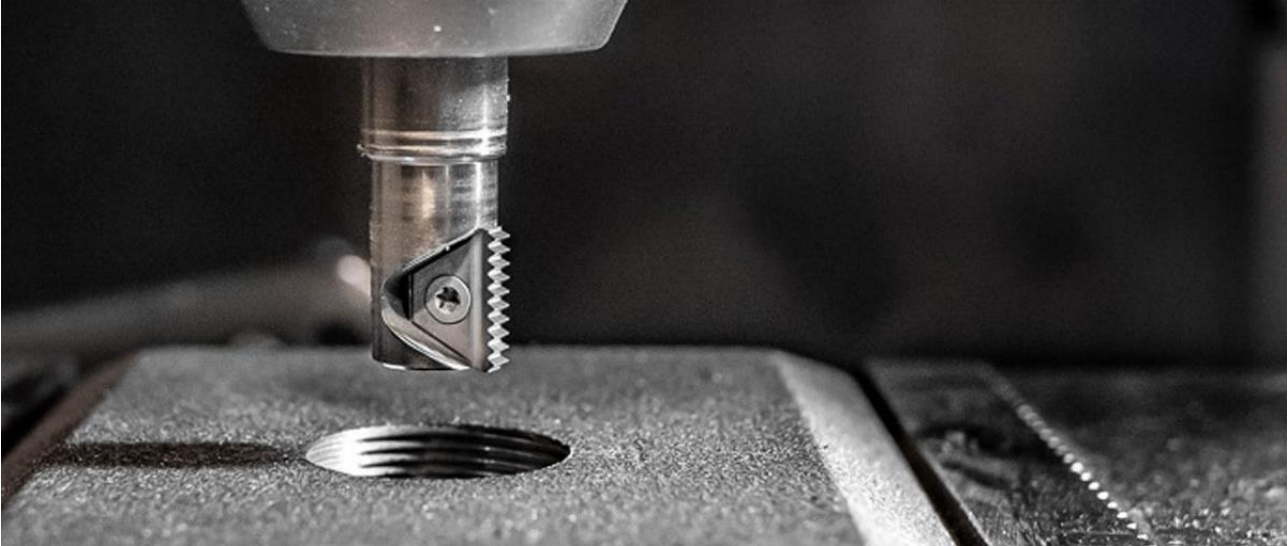
CNC milling

on 3-axis milling machines - single-piece and serial production

materials: steel / stainless steel / aluminium / castings

maximum workpiece size: 200 mm x 200 mm x 100 mm (l x w x h)

tolerance: up to 0,05 mm



NC sawing

on automated band saw

materials: steel / stainless steel / aluminium / castings / plastics

maximum workpiece size:

flat steel 300 mm x 250 mm (l x w) / round steel diameter 260 mm



sand blasting

material: stainless steel

maximum workpiece size: diameter 130 mm



kindly send drawings related to Your job work inquiries in formats **.pdf** or **.stp** to
cad@bwz-schwingungstechnik.de

Technical modifications subject to change! Any previous versions of this document are herewith null and void!